



# MARKING

## INTENSE AND PASTEL PERMANENT MARKER

### Product main features

The BIC Marking Intense and Pastel Permanent Marker with fine tip offers a vivid array of inspirational colors for creative occasions on almost any surface. Quick drying, water resistant marker can mark on glass, metal, coated paper, photos, or plastic with low odor, acid-free ink. The rubber grip adds extra comfort and control throughout the marker's 3 year shelf life.

#### Polypropylene Barrel

Screen printed  
1.54 cm diameter  
13.67 cm length

#### Polyester Filler

1.5 g of ink



#### TPE Grip



Comfort  
Good writing control

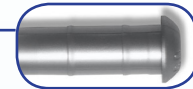
#### Blocked nib

Excellent resistance to push back

#### Medium bullet acrylic point



Line width: 0.8 x 1.8 mm  
Shaped for fine lines



#### End Plug

Press fit with retention rings

#### Low Odor Alcohol ink

Acid free  
Vivid colors  
Quick drying ink  
Water resistant

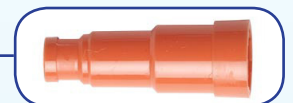


#### Polypropylene Cap

Welded lip  
Audible snap to verify seal

#### Polyethylene Vapor Seal

To ensure air tight seal



### Process and Controls

#### Full automatic assembly

- Automatic injection molding process.
- Incoming inspection on raw materials and sourced components.
- Internal components – Ink, cap, barrel, grip, end plug, vapor seal, clip.
- Products audited prior to shipment.
- Over 50 visual and functional aspects tested prior to release.

#### Laboratory controls

- Ink, filler, and nib physico-chemical measures.
- Mileage, cap off time, drop test, oven leakage, dry abrasion, water resistance, solvents resistance, lightfastness, ink drying time on supports.
- Age tests at 23°C, 48°C, & 55°C, evaporation test at 23°C & 48°C.

#### Production controls

- Statistical control for: Ink weight, clip position, molded part dimensions.
- Vacuum testing for leakage.
- Write tests and visual inspections.
- Ink, cap, end plug, barrel, vapor seal, nib are checked for presence during assembly.
- AQL standards used in approval of all components.

### Norms and regulations compliance

#### Product

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy Metal content tested by an external laboratory (EN71-3: 1995, A1:2000/AC 2002, 16 CFR 1303, REACH – ANNEX XVII-entry n°23 and entry n°63)
- Cap compliant with safety cap standard (ISO 11540 / BS 7272-1)
- End plug compliant with safety end-plug standard

### Environment and social responsibility

#### Environment

- Free PVC product
- Packaging compliant with packaging & packaging waste European directives: 94/62/EC

#### Social responsibility

- Made in the USA
- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan.



### Logistics Data

#### Marker

- Length: 138.9 mm
- Diameter: 16.2 mm
- Weight: 10.14 g