



# Medium, conical-tip felt pen, ideal for small whiteboard surfaces

# **Product description**

Dry-wipe felt pen, medium acrylic tip 4.5mm. line width 1.4mm. Ketone-based wipeable ink: very easy wipe, wide range of vivid colours. Small size, ventilated cap. Made in France.



# Manufacturing process and controls

In-house manufacture: ink, core, body. Each Velleda 1741 Marker undergoes 81 quality tests on the production line. Checking for presence of ink, the tip and the core on all products. Additional checks using a statistical or chronological method. Dimension, visual, assembly and strength tests.

## Compliance with standards and regulations

800m writing length

- Inks tested by independent toxicology lab (ASTM D-4236)
- Heavy metal content tested by an external laboratory (EN71-3: 1995, A1:2000, ASTMF 963, 16 CFR 1301, 91/338/EEC)
- Cap complies with safety standard applicable to caps (ISO 11540 / BS 7272 - 1)
- End cover complies with safety standard applicable to end covers (BS7272-2)
- Complies with REACH / EC N° 1907/2006

- Packaging complies with European directive (94/62/EC) relating to packaging and packaging waste
- Local packaging Eco-packaging: the volume, weight and materials used are optimised

# **Environment and social responsibility**

### Environment:

- ISO 9001 certified factory
- ISO 14001 certified factory
- Cardboard, eco-design packaging made from 80%<sup>(1)</sup> recycled material

### Social responsibility:

- Made entirely in our BIC factories in France
- Social audits carried out
- BIC group code of conduct based on the **ILO Convention**



## Pen: - Diameter 14mm

**Logistics data** 

- Length 137mm
- Weight 13g.

## Outer packaging:

- Box of 12, colour-coded: black, blue, red, green.
- Cardboard case x 4 mixed colours
- Cardboard case x 6 mixed colours
- Cardboard case x 8 mixed colours