



# 4 Colours™



## Product main features

BIC® 4 Colours™ Fun ball pen is a retractable ball pen containing four (4) fashion ink cartridges. The 1.0 mm cartridges produce 0.4 mm line widths and offer long mileage to the consumer. 4 Colours™ Fun pen is assembled at a BIC facility in France.

### Ball Pen cartridges made by BIC



**Fashion ink:**  
- Smooth writing  
- 24 month shelf life

Ink Colors: ● ● ● ●

### Ball Pen point made by BIC

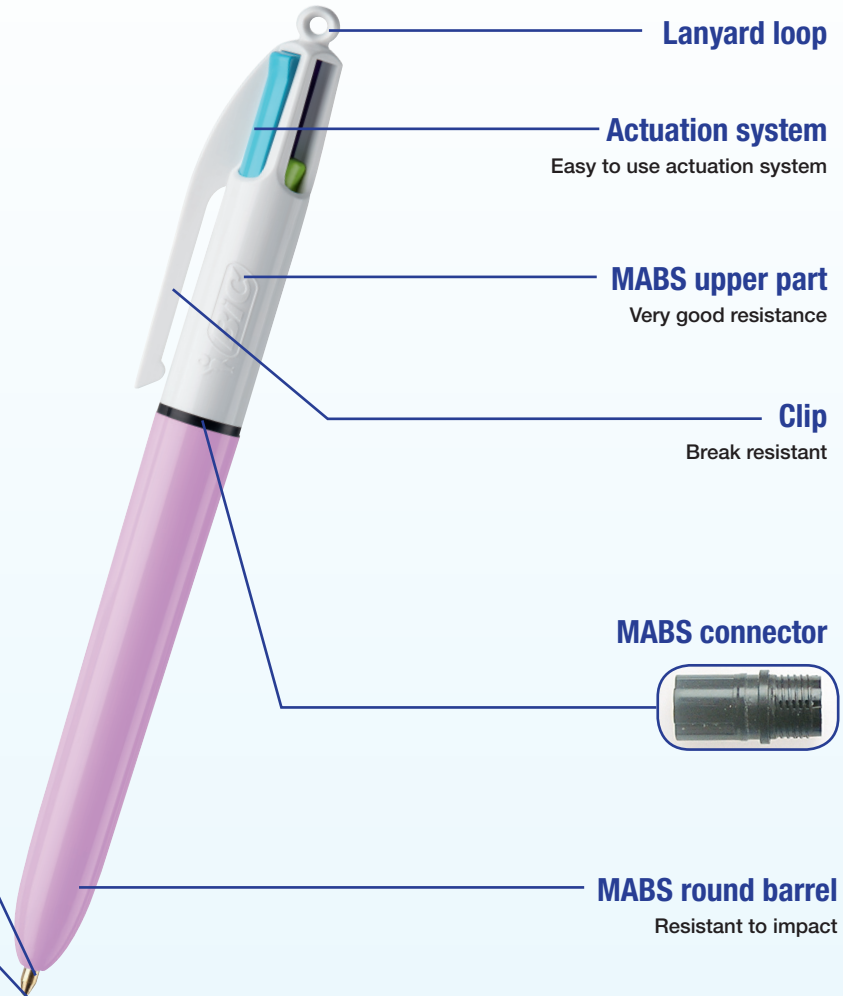


State-of-the-art and highly precise manufacturing process for a regular ink flow

### Tungsten carbide ball



Perfectly spherical and resistant ball  
100% of the balls are controlled  
Ensures quality and writing precision  
Ø 1.0 mm for average line width of 0.4 mm



**Lanyard loop**

**Actuation system**  
Easy to use actuation system

**MABS upper part**  
Very good resistance

**Clip**  
Break resistant

**MABS connector**



**MABS round barrel**  
Resistant to impact

## Process and Controls

Numerous quality controls are performed throughout BIC® 4 Colours™ Fun pen production process, from components to the finished product.

### Norms and regulations compliance

#### Product

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy Metal content tested by an external laboratory (EN71-3: 1995, A1:2000/AC 2002, 16 CFR 1303, REACH – ANNEX XVII-entry n°23 and entry n°63)

#### Packaging

- Packaging complies with European directive (94/62/EC) relating to packaging and packaging waste
- Local packaging Eco-packaging: the volume, weight and materials used are optimized

### Environment and social responsibility

#### Environment

- PVC free product
- Refillable<sup>(1)</sup>

#### Social responsibility

- Made in France
- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan
- Products audited prior to shipment



### Logistics Data

#### Pen

- Length: 145.0 mm
- Diameter: 16.0 mm
- Weight: 11.5 g

#### Packaging

- Blister of 1
- Box of 12

(1) Pen is designed to be refillable. Refills available in select regions.



# 4 Colours™



## 4 Colours™ Shine

### Product main features

BIC® 4 Colours™ Shine ball pen is a retractable ball pen containing four (4) classic ink cartridges. The 1.0 mm cartridges produce 0.4 mm line widths and offer long mileage to the consumer. Barrels are coated in six (6) different metallic colors. 4 Colours™ Shine pen is assembled at a BIC facility in France.

### Ball Pen cartridges made by BIC



Classic ink made by BIC:  
- Smooth writing  
- 24 month shelf life

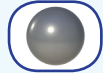
Ink Colors: ● ● ● ●

### Ball Pen point made by BIC

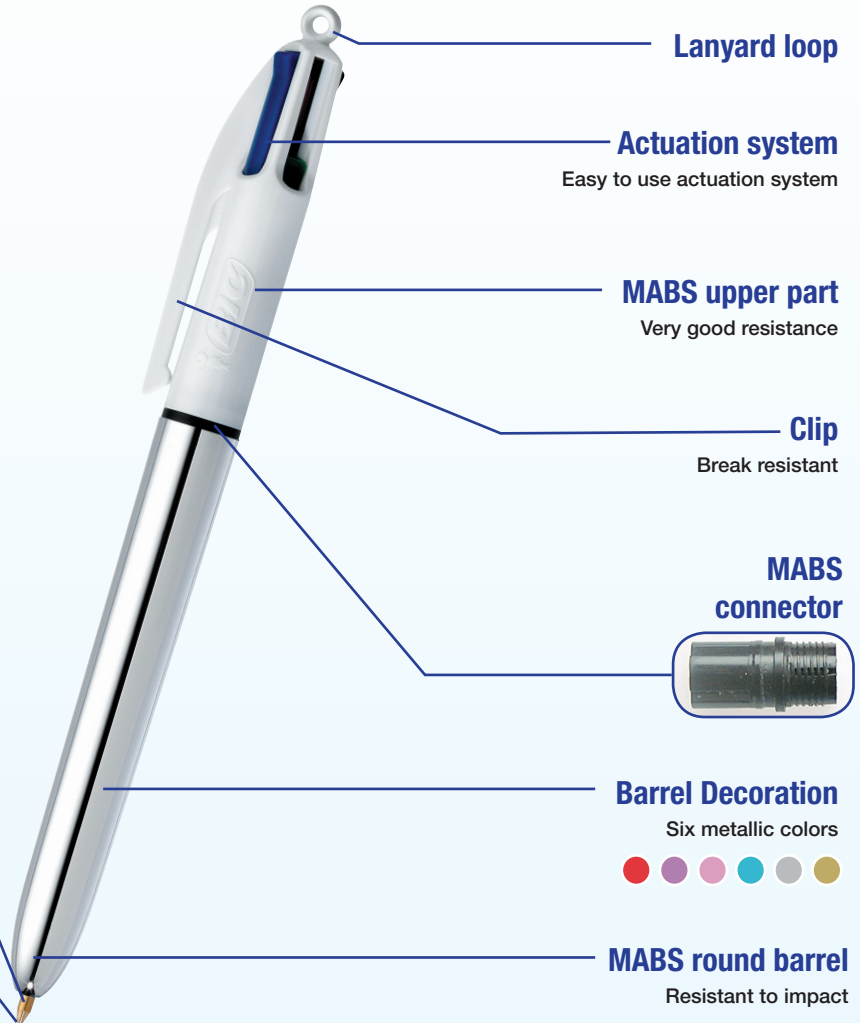


State-of-the-art and highly precise manufacturing process for a regular ink flow

### Tungsten carbide ball



- Perfectly spherical and resistant ball
- 100% of the balls are controlled
- Ensures quality and writing precision
- Ø 1.0 mm for average line width of 0.4 mm



Lanyard loop

Actuation system

Easy to use actuation system

MABS upper part

Very good resistance

Clip

Break resistant

MABS connector



Barrel Decoration

Six metallic colors



MABS round barrel

Resistant to impact

### Process and Controls

Numerous quality controls are performed throughout BIC® 4 Colours™ Shine pen production process, from components to the finished product.

### Norms and regulations compliance

#### Product

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy Metal content tested by an external laboratory (EN71-3: 1995, A1:2000/AC 2002, 16 CFR 1303, REACH – ANNEX XVII-entry n°23 and entry n°63)

#### Packaging

- Packaging complies with European directive (94/62/EC) relating to packaging and packaging waste
- Local packaging Eco-packaging: the volume, weight and materials used are optimized

### Environment and social responsibility

#### Environment

- PVC free product
- Refillable<sup>(1)</sup>

#### Social responsibility

- Made in France
- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan
- Products audited prior to shipment



### Logistics Data

#### Pen

- Length: 145.0 mm
- Diameter: 16.0 mm
- Weight: 11.6 g

#### Packaging

- Blister of 1
- Box of 12

(1) Pen is designed to be refillable. Refills available in select regions.