



## Product main features

The BIC Paint Marker with bullet tip with innovative ink systems that provides easy solution for your arts and crafts projects. The system provides a no shake or pump system to provide quick and easy application to your items. It is available in 15 vivid and pastel colours, providing a wide range of decorative options. The water-based acrylic ink provides good coverage over translucent or opaque surfaces. Tank size marker provides long life for your usages.

### Polypropylene Barrel

Product contains 98%\* recycled materials



### Water-based acrylic ink and non-toxic paint marker

### Available in 15 vivid and pastel colours



### Medium bullet nib

Line width: 1.5 x 2.3 mm  
Point size: 4.5 mm



### Polypropylene End Plug



Marks on most surfaces: stone, ceramic, glass, wood, fabric, cardboard, plastic and metal

### Polypropylene Cap

## Manufacturing process and controls

### Full automatic assembly

- Automatic injection molding process.
- Incoming inspection on raw materials and sourced components.
- Retention samples kept for reference.
- Products audited prior to shipment.
- Over 50 visual and functional aspects tested prior to release.

### Laboratory controls

- Ink, filler, and nib physico-chemical measures.
- Mileage, laydown, cap off time, drop test, oven leakage, behavior on different surfaces.
- Mechanical force testing of component fits.
- Age tests at 23°C, & 50°C, evaporation test at 23°C & 48°C.

### Production controls

- Statistical control on equipment to monitor quality of process.
- Dimensional control on molded components checked at regular intervals.
- Functional tests, component removal forces, seal testing, and visual inspections verified for quality.
- AQL standards used for approval for all products.

## Compliance with standards and regulations

### Product

- European Regulation 1907/2006 and amendments
- REACH Annex XVII – n°20§ 4,5,6; 23, 45, 50, 51, 52 61
- Candidate List of Substances of Very High Concern for authorization published by European Chemicals Agency (ECHA)
- POP regulation (EC) No 1021/2019
- EN71-3: 1995
- U.S. Regulation CPSIA 16 CFR Ch. II Part 101 (a), 108
- Surface coating materials regulations SOR/2016-193 (Total Mercury)
- Washington State RCW 70A. 430. 020
- Minnesota regulation Chapter 60 - HF. No. 2310
- Cap & end-plug comply with BS7272

### Packaging

- Packaging compliant with packaging & packaging waste European directive (94/62/EC)

## Environment and social responsibility

### Environment

- Free PVC product
- Product contains 98%\* recycled materials

### Social responsibility

- Made in China
- BIC Group Code of Conduct based on ILO conventions
- External 3rd party assessment process with corrective action plan

## Logistics data

### Product

- Length: 152.0 mm
- Diameter: 10.2 mm
- Weight: 6.9 g

### Packaging

- Cardboard Wallet of 4, 8
- Box of 12, 20