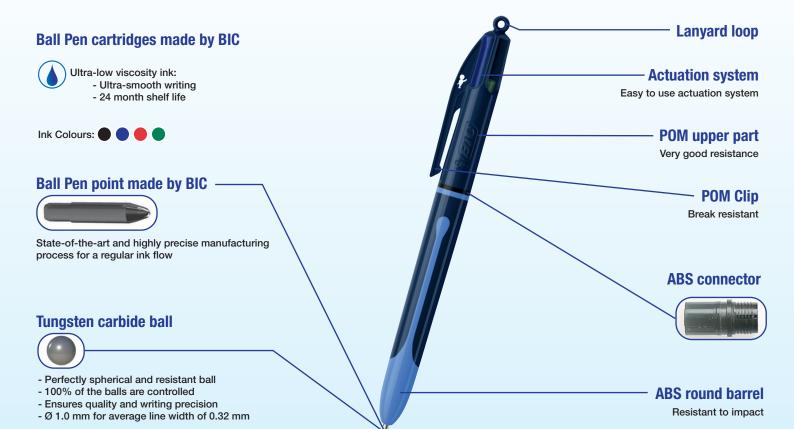




Product main features

BIC® 4 Colours Smooth is a retractable ball pen containing four (4) ultra-low viscosity ink colour cartridges. The 1.0 mm cartridges produce 0.32 mm line widths and offer long mileage to the consumer. Barrels are coated in tear drop design. BIC® 4 Colours Smooth is manufactured in France and assembled in Tunisia factory at BIC factories.



Manufacturing process and controls

Manufacturing controls:

- Incoming inspection on all raw materials and sourced components.
- Full Automatic injections molding with Semi and Manual assembly equipment.
- Products are audited prior to shipment.
- Retention samples kept for reference.

Design Tested controls:

- Ink & Point physio-chemial measure.
- Mileage, laydown, weight loss, system robustness.
- Consumer abuse (drop test, clip strength).
- Various retention / actuation forces.
- Age tested in various environmental conditions.

Production controls:

- Dimensional control on molded components checked at standard intervals.
- All components checked for presence and functionality during assembly.
- AQL standards used in approval of All components.

Compliance with standards and regulations

Product /

- European Regulation 1907/2006 and amendments. REACH Annex XVII - n°23, 50, 51 & 52
- U.S. Regulation CPSIA 16 CFR Ch. II Part 101 (a), Part 108, Part 1303
- Minnesota regulation Chapter 60 HF. No. 2310
- Washington State regulation RCW 70A. 430. 020
- EN71-3 1995

Packaging

- Packaging compliant with packaging & packaging waste European directive (94/62/EC)

Environment and social responsibility

Environment

- ISO 9001 certified factories
- ISO 14001 certified factory
- PVC free product
- Refillable(1)

Social responsibility

- Made in France/assembled in Tunisia
- BIC Group Code of Conduct based on ILO conventions - Self assessment process with corrective action plan

Logistics data

Product

- Length: 144.0 mm
- Diameter: 16.0 mm
- Weight: 11.48 g

Packaging

- Blister of 1
- Box BCL of 12
- Tubo BCL of 30
- Refills blue of 2
- Refills black of 2