



PASTEL

## Product main features

BIC® 4 Colours Pastel ball pen is a retractable ball pen containing four (4) classic ink cartridges. The 1.0 mm cartridges produce 0.32 mm line widths and offer long mileage to the consumer. Barrels are coated in three (3) trendy pastel designs. 4 Colours Pastel pen is assembled at a BIC facility in France.

### Ball Pen cartridges made by BIC



Classic ink made by BIC:  
- Smooth writing  
- 24 month shelf life

Ink Colours: ● ● ● ●

### Ball Pen point made by BIC



State-of-the-art and highly precise manufacturing process for a regular ink flow

### Tungsten carbide ball



- Perfectly spherical and resistant ball
- 100% of the balls are controlled
- Ensures quality and writing precision
- Ø 1.0 mm for average line width of 0.32 mm

Lanyard loop

Actuation system

Easy to use actuation system

POM upper part

Very good resistance

Clip

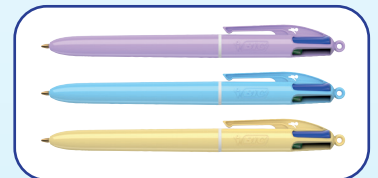
Break resistant

ABS connector



Barrel Decoration

3 different colours



ABS round barrel

Resistant to impact

## Manufacturing process and controls

Numerous quality controls are performed throughout BIC® 4 Colours Pastel pen production process, from components to the finished product.

### Compliance with standards and regulations

#### Product

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy metal tested by an external laboratory (EN71-3:1995, 16 CFR 1303, REACH – Annex XVII – entry n°23 and entry n°63)
- Conforms to REACH / EC No. 1907/2006

#### Packaging

- Packaging complies with European directive (94/62/EC) relating to packaging and packaging waste
- Eco-packaging: the volume, weight and materials used are optimized

### Environment and social responsibility

#### Environment

- PVC free product
- Refillable<sup>(1)</sup>

#### Social responsibility

- Made in France
- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan



### Logistics data

#### Product

- Length: 145.0 mm
- Diameter: 16.0 mm
- Weight: 11.6 g

#### Packaging

- Blister of 1
- Blister of 6
- Cardboard Wallet of 3
- Box BLC of 12
- Tubo BLC of 30

(1) Pen is designed to be refillable. Refills available in select regions.